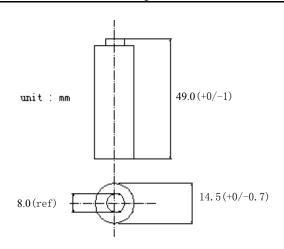
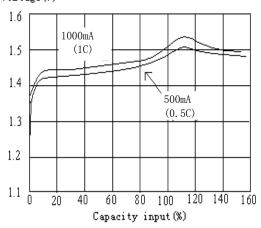
Data Sheet Model No: NI-CD AA1000MAH 7.2V PACK

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Type:	Rechargeable NickeL Cadmium		
-	Cylindrical Cell		
Nominal Dimension:	L:30mm W:30mm		
(with sleeve)	H=51mm		
Applications:	Recommended discharge current		
	100 to 3000 mA		
Nominal Voltage:	4.8V		
Capacity:	Minimum:1000mAh		
	Typical: 1030mAh		
	when discharged at 0.2C to 1.0V at 20°C		
Charging Condition:	100mA for 16 hrs at 20°C		
Fast Charge:	500mA to 1000 mA(0.5 to 1C)		
	charge termination control recommended		
	control parameters:		
	$\triangle$ V: $0\sim5$ mv		
	$DT/dt^{-}$ : 0.8°C/min(0.5 to 0.9 C)		
	0.8~1°C/min(1C)		
	TCO <sup>−</sup> : 45~50°C		
	Time -: 105% nominal input		
	For reference only		
Service life :	>500 cycles (IEC standard)		
Continuous :	100mA maximum current for 48 hrs		
overcharge	No conscicuous deformation		
	and/or leakage		
Weight:	about 24g		
Internal Resistance:	Max 140mΩ upon fully charged		
	at 1000HZ		
Max. Charging :	1.5V at 100mA charging		
Voltage			
Ambient Temperature:	: Standard charging : 0 to 45°C		
Range	Fast charging: 10 to 45 °C		
	Discharging : -20 to 50°C		
	Storage : $-20 \text{ to } 35^{\circ}\text{C}$		



# Fast charge(charge control required) Voltage(V)

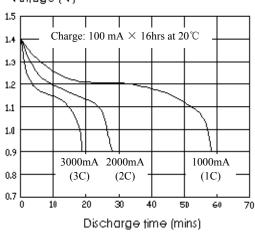


# Low rate discharge VoItage (v) 1.5 1.4 Charge 100 mA×16hrs at 20°C 1.3 1.2 1.1 1.0 0.9 0.8 (0.5C) (0.2C) (0.1C)

Discharge Time (hrs)

### High rate discharge Voltage (V)

0.7



Product Specification Model No: NI-CD AA1000MAH 7.2V PACK

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### 1. SCOPE

This specification governs the performance of the following EPT Nickel-Metal Hydride Cylindrical Cell and its stack-up batteries

Model: NI-CD AA1000MAH 4.8V PACK

Cell Size: AA

The data involving nominal voltage and the approximate weight of stack-up batteries shall be equal to the value of the unit cell multiplied by the mumber of cells in the battery. For example, a stack-up battery consists of three unit cells:

Nominal Voltage of stack-up battery =  $1.2 \times 4 = 4.8 \text{V}$ 

### 2. RATINGS

Description	Unit	Specification	Conditions
Nominal voltage	V	7. 2	battery pack
Typical Capacity	mAh	1000	Standard charge/ Discharge
Minimum Capacity	mAh	950	Standard charge/ Discharge
Standard charge	mA	100(0.1C)	Ta=0~45°C
	hr	16	(see note1)
Fast charge	mA	1000(1C)	-△V=0~5mV/cell or
			Time cut off = 105% input capacity
	hr	1.05 approx	Temp. cut off = $45\sim50^{\circ}$ C
		(see note 2)	Ta =10~45°C
			$dT/dt = 0.8 \sim 1 ^{\circ}C/min$
Trickle charge	mA	30~100	$Ta = 0\sim45$ °C
Discharge cut off	V	5. 4	battery pack
voltage			
Maximum Discharge	mA	3000(3C)	Ta = -20~50°C
Current			
Storage Temperature	$^{\circ}$	-20~35	Discharge state
Typical Weight	gram	about 120.0	battery pack

### 3. PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions

Ambient Temperature Ta :  $20 \pm 5^{\circ}$ C

Relative Humidity :  $65 \pm 20\%$ RH Notes: Starndard Charge/Discharge Condition Charge : 100mA(0.1C) × 16hrs

 $\label{eq:Charge} Charge : 100mA(0.1C) \times 16hrs \\ Discharge: 220mA(0.2C) \ to \ 1.0V/cell$ 

Test	Unit	Specification	Condition	Remarks
Capacity	mAh	≥600	Standard Charge /	Up to 3 cycles are
			Discharge	allowed
Open Circuit Voltage (OCV)	V	≥5. 0	Within 1hr after standard charge	battery pack

Product Specification Model No: NI-CD AA1000MAH 7.2V PACK

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Test	Unit	Specification	Condition	Remarks
Internal impedance(Ri)	mΩ	≤140	Upon fully charge (1KHZ)	battery pack
High Rate Discharge	minute	≥108	Standard Charge, 1hr rest	
(0.5C)			before discharge	
High Rate Discharge	minute	≥48	Standard Charge, 1hr rest	
(1C)			before discharge	
Overcharge	N/A	No leakage nor	100mA(0.1C) charge for 48 hrs	
		explosion		
charge Retention	mAh	≥360(60%)	Standard charge	
			Storage: 28 days at RT or	
			7 days at 45°C	
			Standard discharge	
Short Circuit	N/A	Leakage &	After standard charge.	
		deformation may	short circuit the cell at	
		occur, but no	20+/-5°C until the cell	
		explosion is	temperature returns to	
		allowed	ambient temperature.	
			(The resistance of the inter-	
			connecting circuitry	
			shall not exceed 0.1 ohm.)	
Vibration	N/A	change of voltage	Charge at 0.1C for 16hrs	battery pack
Resistancs		$\triangle$ V < 0.08V	and then leave for 24hrs	
		change of internal	check battery before after	
		impedance	vibration	
		$\triangle$ R < 20m $\Omega$	Amplitude: 1.5mm	
			Vibration: 3000CPM	
			(any direction for 60mins)	
Impact	N/A	change of voltage	Charge at 0.1C for 16hrs	battery pack
Resistance	1	$\triangle$ V < 0.08V	and then leave for 24hrs	
	1	change of internal	check battery before/ after	
		impedance	drop	
	1	$\triangle R \le 20 \text{m}\Omega$	Height: 50cm	
			Thickness of the wooden	
	1		board: 30mm	
	1		Direction is not specified	
	1		Test for 3 times	

# 4. CONFIGURATIONS, DIMENSIONS AND MARKINGS

Please refer to the related drawing.

### 5. EXTERNAL APPEARANCE

 $The \ cell \ / \ battery \ shall \ be \ free \ from \ cracks, scars, \ breakage, \ rust, \ discoloration, \ leakage \ and \ deformation$ 

Product Specification Model No: NI-CD AA1000MAH 7.2V PACK

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### 6. WARRANTY

One year limited warranty against workmanship and material defects.

### 7. CAUTION

- 1. Batteries should be charged prior to use
- 2. For charging methods please referred to our technical handbook
- 3. Use the correct charger for Ni-MH batteries
- 4. Do not reverse charge batteries
- 5. Do not subject batteries to adverse condition such as extreme temperature, deep cycling and excessive over charge/over discharge.
- 6. Avoid batteries being used in an airtight compartment. Ventilation should be provided inside the battery compartment otherwise batteries may generate hydrogen gas, which could cause an explosion if exposed to an ignition source
- 7. Do not attempt to take batteries apart or subject them to pressure or impact. Heat may be generated or fire may result. The alkaline electrolyte is harmful to eyes and skin, and it may damage clothing upon contact.
- 8. Keep away from children. If swallowed, contact a physician at once.
- 9. Do not short circuit batteries, permanent damage to batteries may result
- 10. Do not incinerate or mutilates batteries, may burst or release toxic material.
- 11. Do not solder directly to cells or batteries.
- 12. Store batteries in a cool dry place, Always disharge batteries before bulk storage or shipment.
- 13. If find any noise, excessive temperature or leakage from a battery, please stop its use.
- 14. When using a new battery for the first time or after long term storage, please fully charge the battery before use
- 15. When using a new batterie in use with semi-used batteries, over-discharge may occur.
- 16. Do not mix new batteries in use with semi-used batteries, over-discharge may occur.
- 17. When connecting a battery pack to a charger, ensure correct polarity.
- 18. When the battery is hot, please do not touch it and handle it, until it has cooled down.
- 19. Do not remove the outer sleeve from a battery pack nor cut into its housing.
- 20. When find battery power down during use, please switch off the device to avoid over discharge.
- 21. Unplug a battery by holding the connector itself and not by pulling at its cord.
- 22. After use, If the battery is hot. Before recharging it, allow it to cool in a well-ventilated place out of direct sunlight
- 23. Never put a battery into water or seawater

Notes: 1. Ta: Ambient Temperature.

- 2. Approximate charge time from discharged rate, for reference only.
- 3. IEC61951-2(2003) Cycle Life Test:

Cycle No.	Charge	Rest	Discharge
1	0.1C×16hrs	none	0.25C×2hrs20mins
2-48	0.25C×3hrs10mins	none	0.25C×2hrs20mins
49	0.25C×3hrs10mins	none	0.25C to 1.0V/cell
50	0.1C×16hrs	1-4hr(s)	0.2C to 1.0V/cell
Cycle 1 to 50 shall be repeated until the discharges duration on any 50th cycle becomes less than 3hrs			

